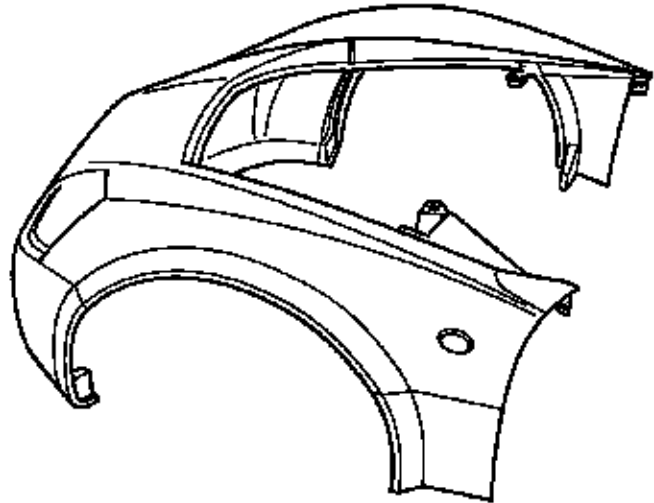


Radiator, Replace (Z 22 SE, Z 20 LET)



Remove

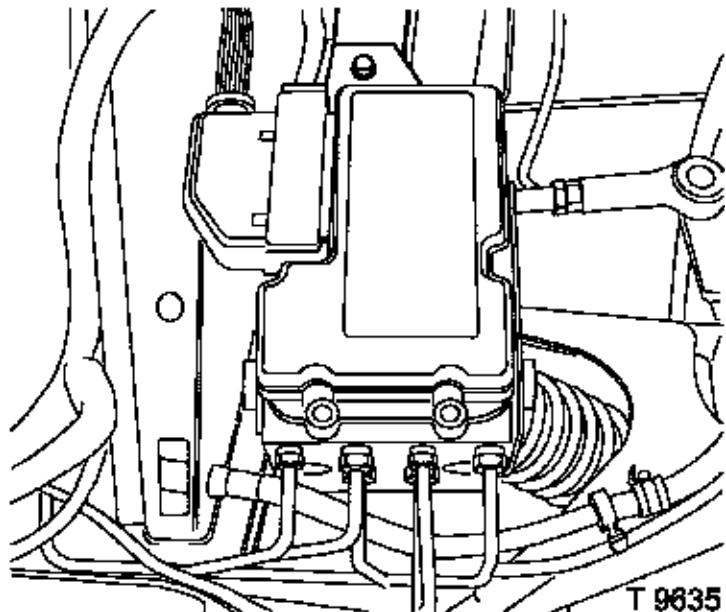
Front end – see operation "Front End, Remove and Install" in Group A.



T 9597

ABS hydraulic unit and control unit from bracket – bolts, nuts; do not detach the lines, and secure the hydraulic unit and the control unit on one side.

LHD vehicle shown, RHD similar.



T 9635

Blanking plug (2) from the radiator housing.

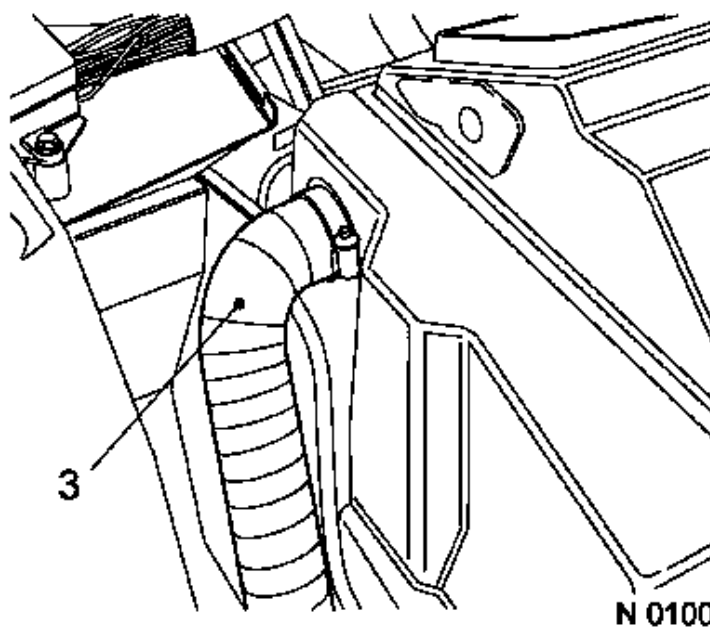
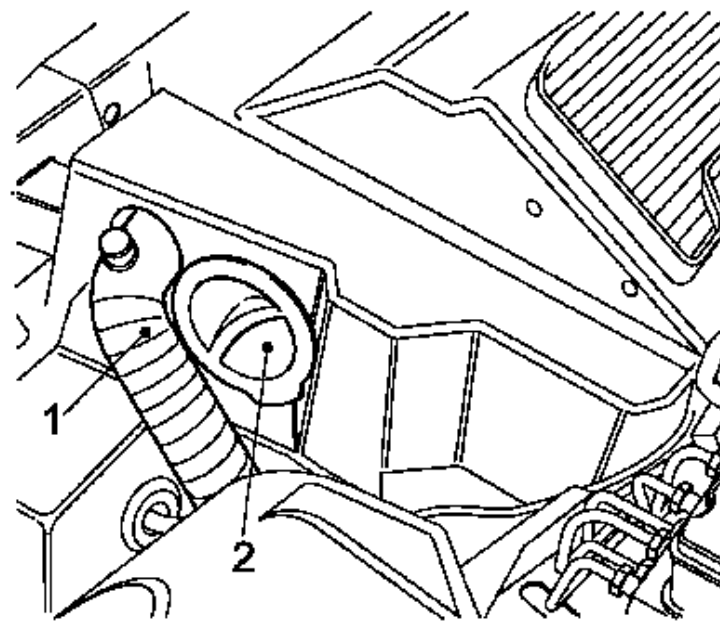
Left-hand hose (1) from the radiator – clip.

Right-hand hose (3) from the radiator – clip.

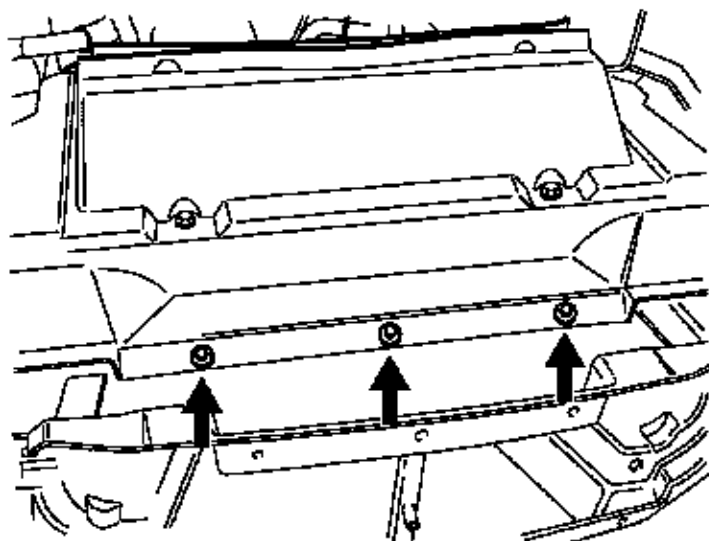
Important:

Collect and dispose of any escaping coolant.

Observe the safety regulations.



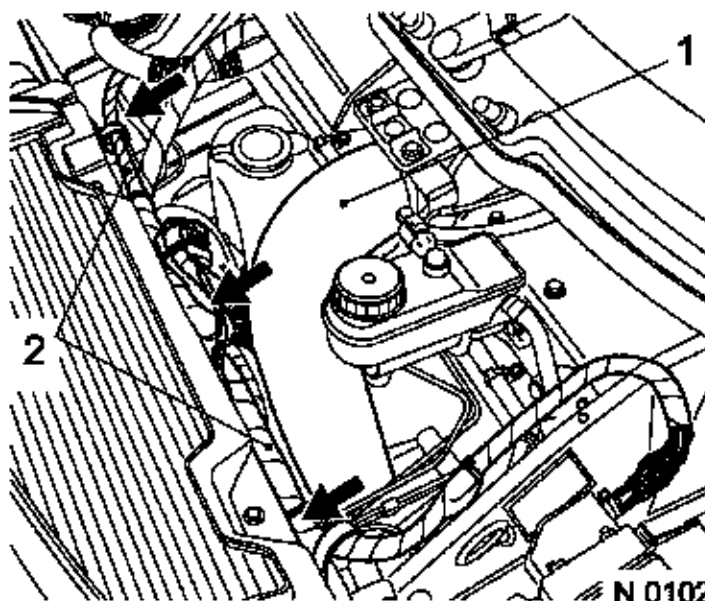
Bolts (arrow) from the radiator housing.

**N 0101**

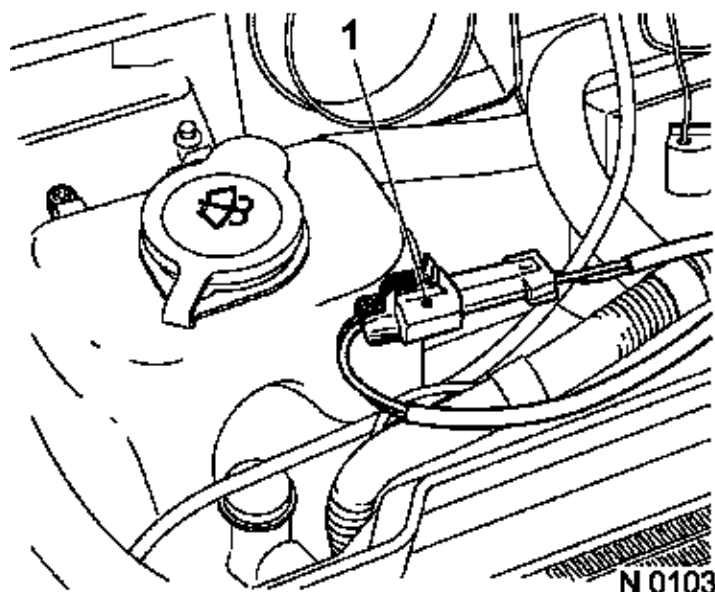
Air duct (1) from the heater.

Front wiring harness (2) from the radiator housing – clips and cable ties.

Bolts (arrow) from the radiator housing.

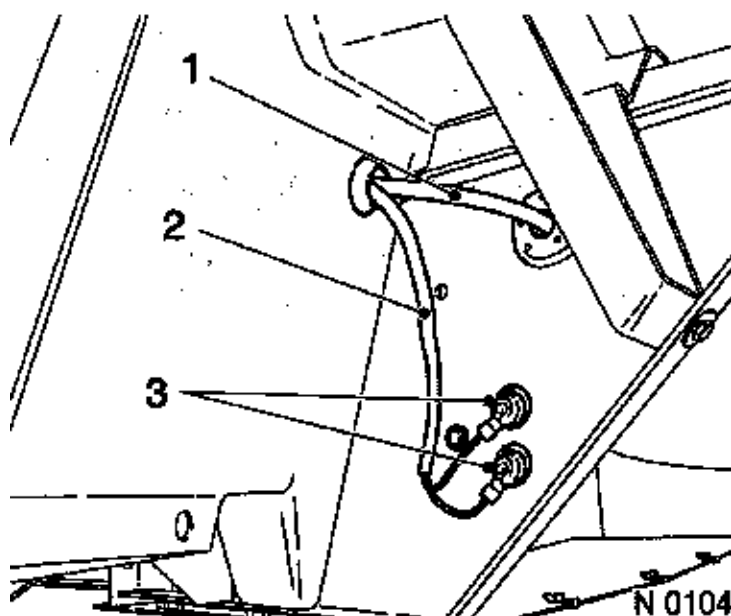
**N 0102**

Wiring harness connector (1) from the front wiring harness.

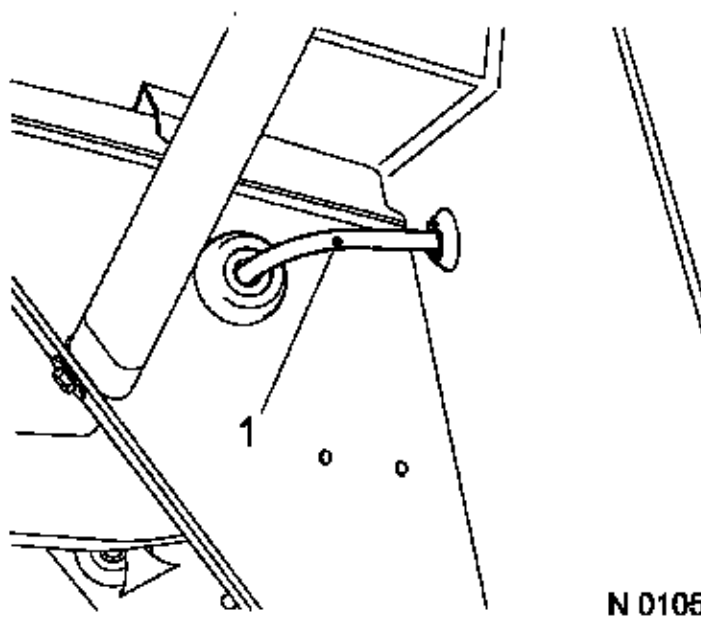


Wiring harness connector (3) from the chassis – nuts.

Wiring harnesses (1 and 2) from the radiator housing – pull out from the rubber grommets.

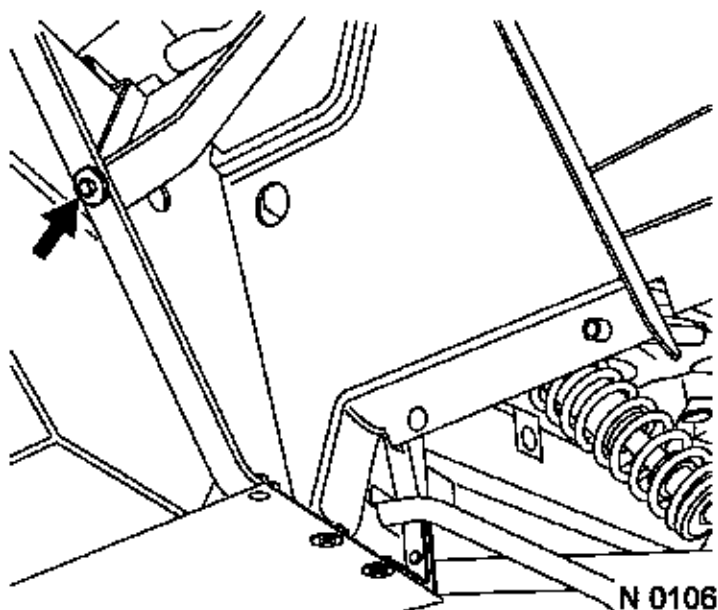


Wiring harnesses (1) from the radiator housing – pull out from the rubber grommets.

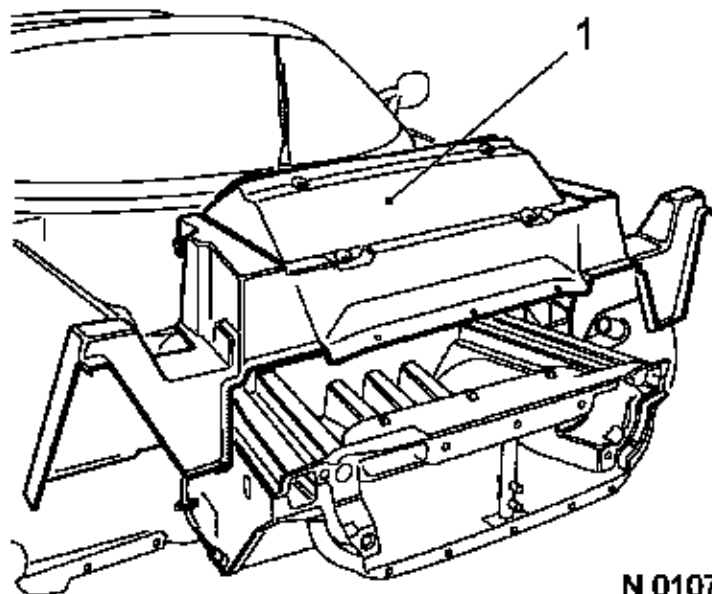


Bolts (arrow) from the radiator housing.

Left-hand side shown, right-hand side similar.



Radiator housing (1) with radiator.

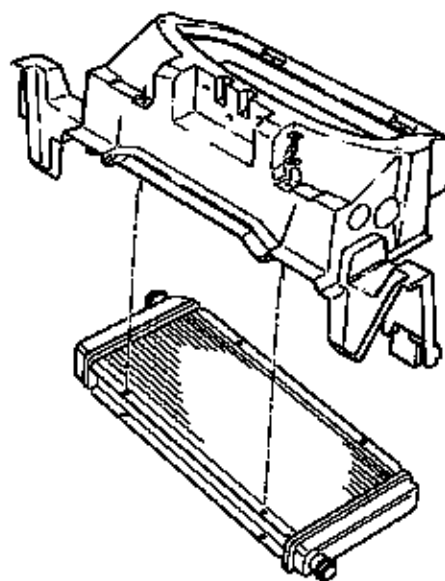


Radiator from radiator bracket – bolts.



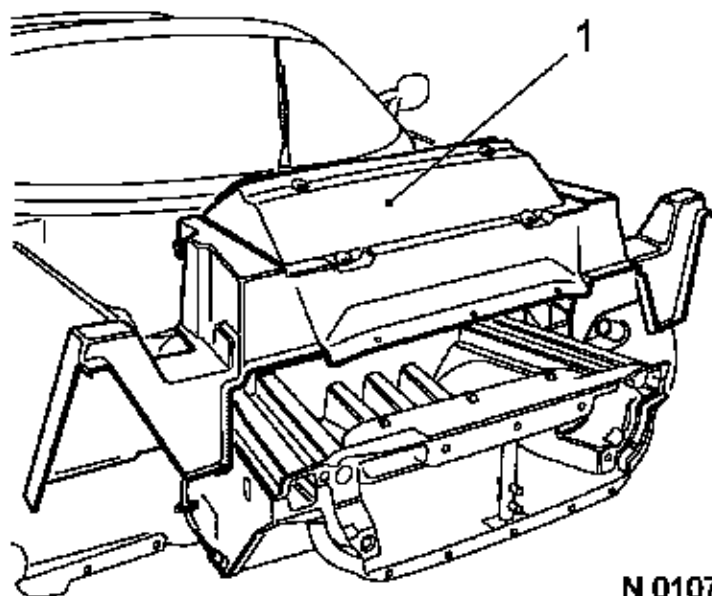
Install

Radiator to radiator bracket – bolts.



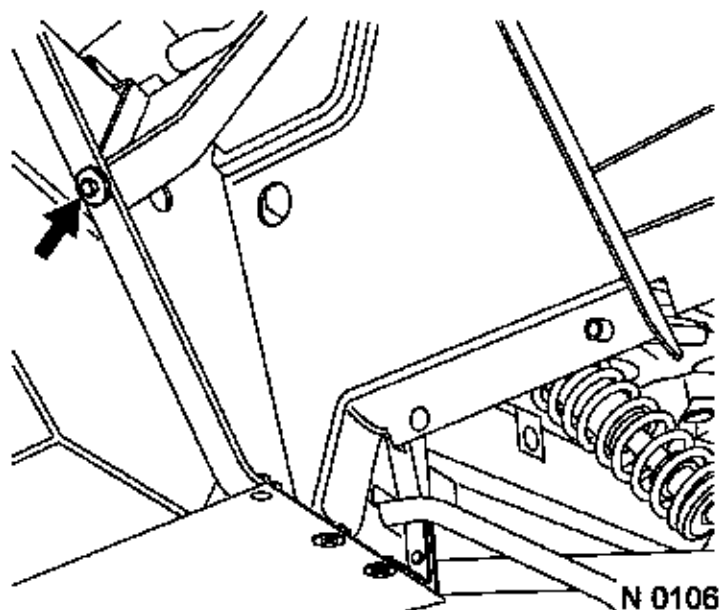
T 9598

Radiator housing (1) with radiator.

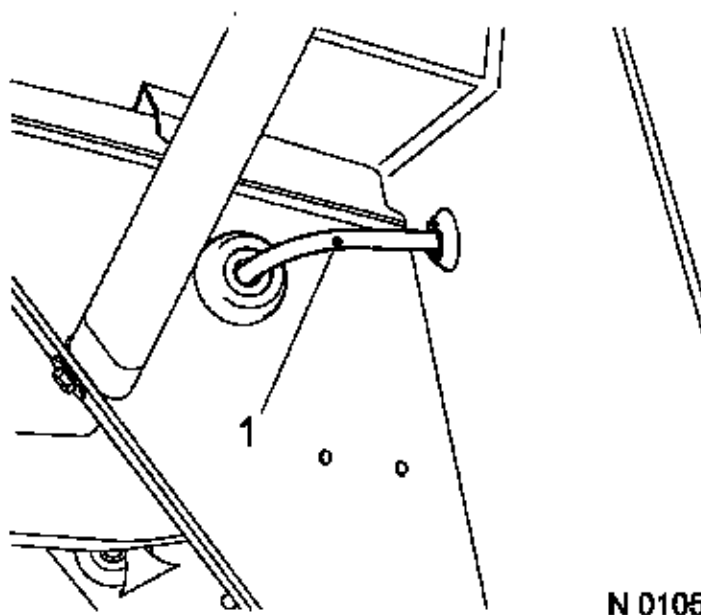


Bolts (arrow) in the radiator housing.

Left-hand side shown, right-hand side similar.

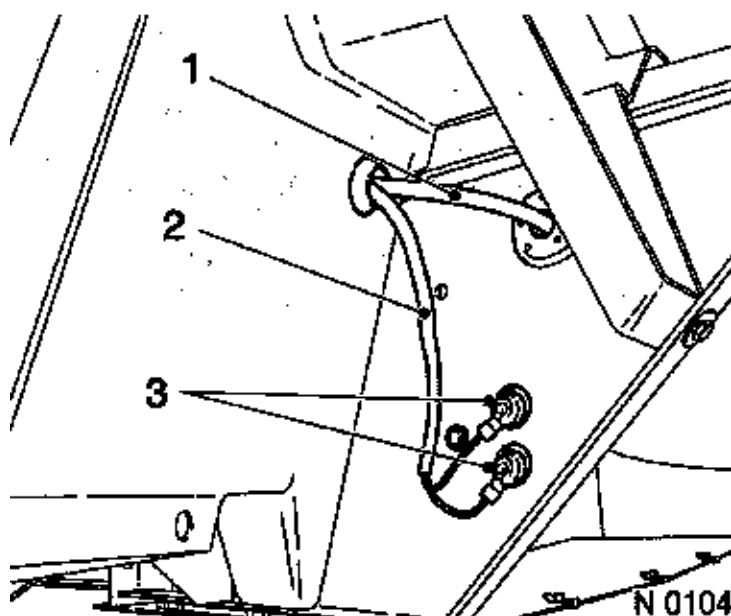


Wiring harnesses (1) to the radiator housing –
press into the rubber grommets.

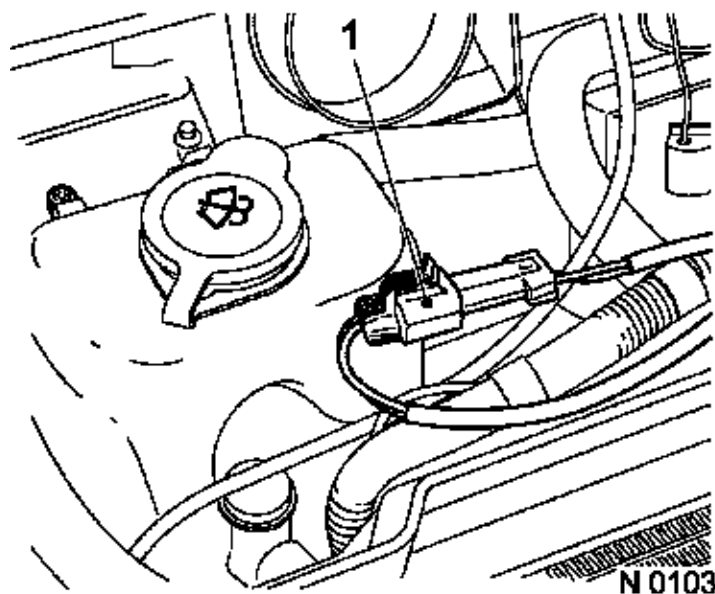


Wiring harnesses (1 and 2) to the radiator housing – press into the rubber grommets.

Wiring harness connector (3) to the chassis – nuts.



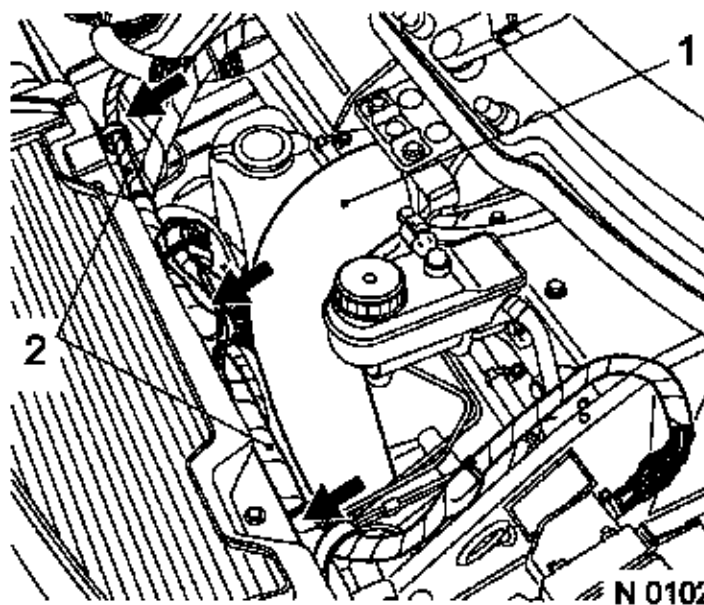
Wiring harness connector (1) to the front wiring harness.



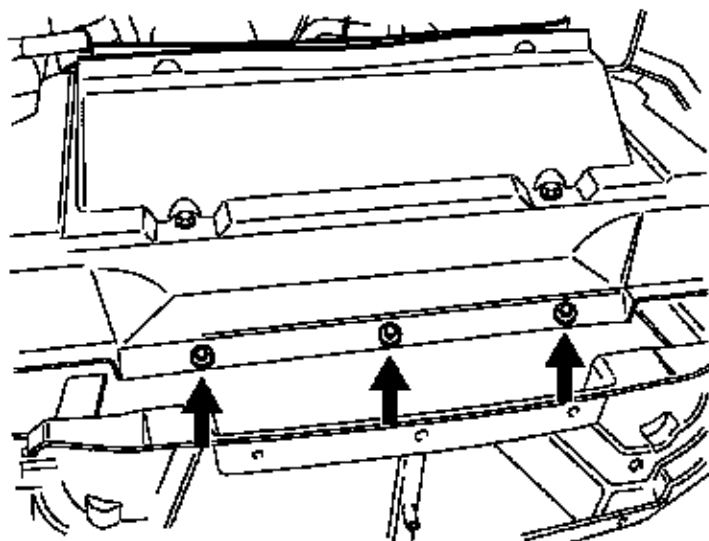
Bolts (arrow) in the radiator housing.

Front wiring harness (2) to the radiator housing
– clips and cable ties.

Air duct (1) to the heater.



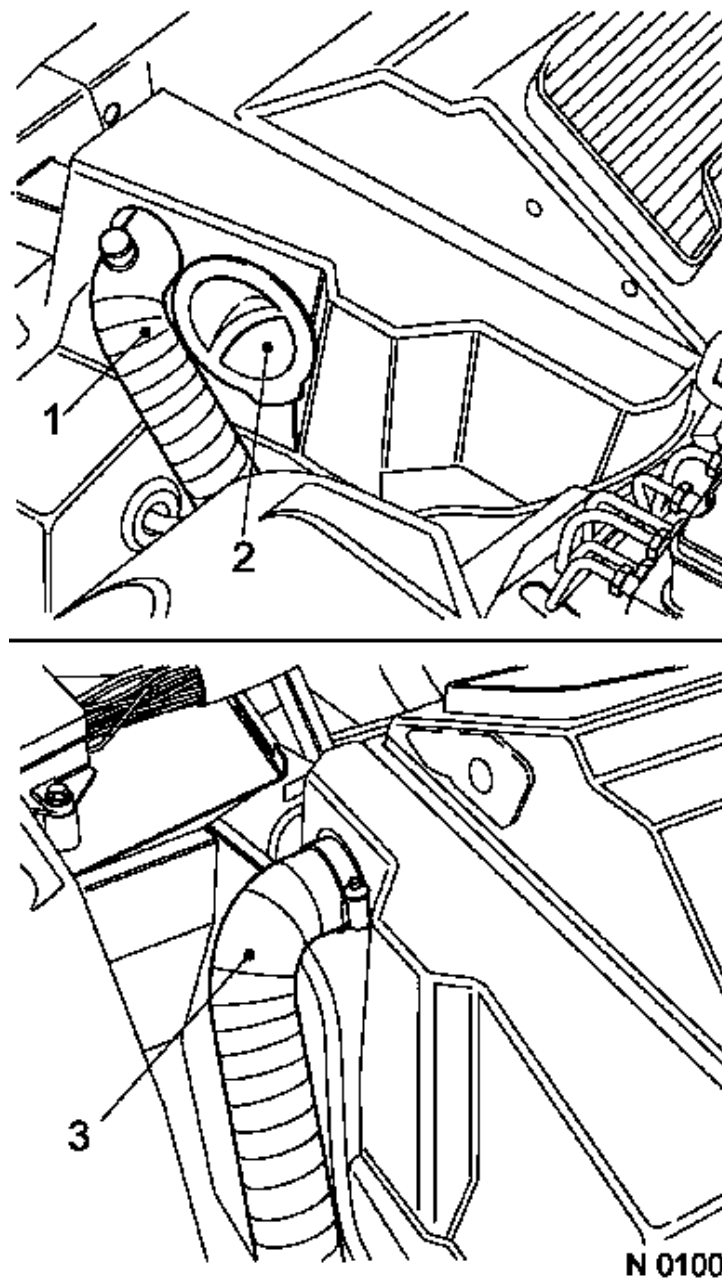
Bolts (arrow) in the radiator housing.

**N 0101**

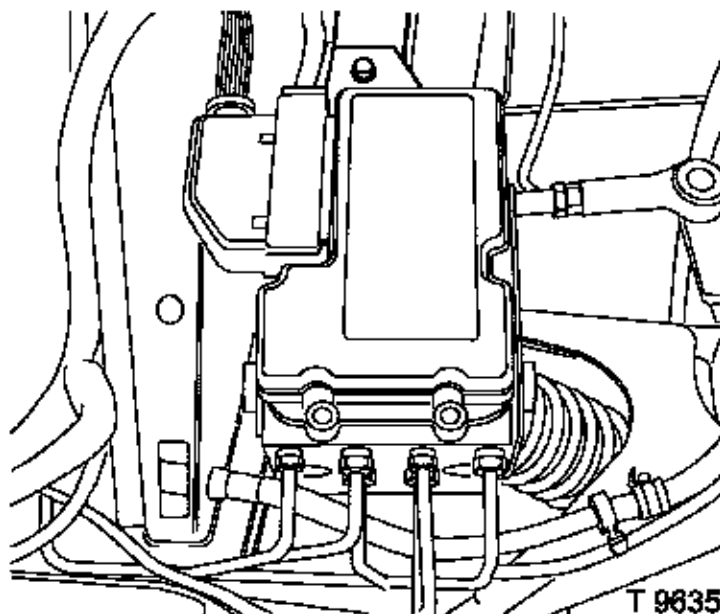
Right-hand hose (3) to the radiator.

Left-hand hose (1) to the radiator.

Blanking plug (2) in the radiator.

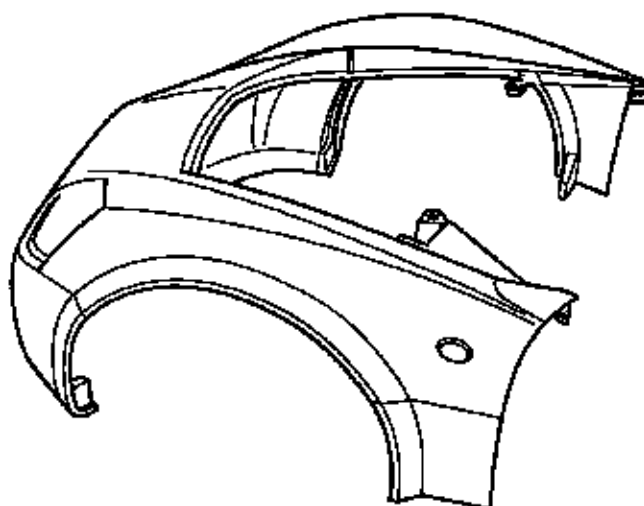


ABS hydraulic unit and control unit to the bracket – bolts, nuts.



Front end – see operation "Front End, Remove and Install" in Group A.

Fill up and bleed the cooling system – see operation "Cooling System, Drain, Fill and Bleed".



T 9597